

embedding structure having opposite vertical counter-guides in said rolling mill assembly, said opposite vertical counter-guides coupled inside of said opposite vertical-guide uprights, said opposite vertical counter-guides having external side retaining extensions with sliding surfaces, said external side retaining extensions horizontally outwardly opened.

8. (new) The stand of Claims 7, said rolling mill assembly being a universal rolling mill assembly having a pair of extractable vertical rolling mill side assemblies which are laterally extractable, said pair of extractable vertical rolling mill side assemblies being interchangeably mounted by eight horizontal screws arranged four by four.

9. (new) The stand of Claim 8, said eight horizontal screws guiding and tightening said universal rolling mill assembly between said opposite vertical-guide uprights.

10. (new) The stand of Claim 7, said rolling mill assembly having only a single pair of horizontal rolling cylinders.

11. (new) The stand of Claim 7, said rolling mill assembly affixed by eight rotatable screws to said bedplate, four screws of said eight rotatable screws affixed to corners of said opposite vertical-guide uprights of said bedplate structure, another four of said eight rotatable screws being affixed to a base of said bedplate structure.

12. (new) The stand of Claim 7, said rolling mill assembly containing two pairs of screwable stayrods supporting the horizontal rolling cylinders.